

D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	AI	AJ	AK																																																																															
1 Draft Allocations Plan Sustainability Appraisal																																																																																																																
2 Appendix 9: Horwich and Blackrod																																																																																																																
3 Bolton Sustainability Appraisal Toolkit (SAT)																																																																																																																
4 Priority Theme																																																																																																																
5 Sustainability Objective																																																																																																																
6																																																																																																																
7																																																																																																																
8																																																																																																																
9																																																																																																																
10																																																																																																																
11																																																																																																																
12																																																																																																																
13																																																																																																																
14																																																																																																																
15																																																																																																																
16																																																																																																																
17																																																																																																																
18																																																																																																																
19																																																																																																																
20																																																																																																																
21																																																																																																																
22																																																																																																																
<table border="1"> <thead> <tr> <th>Healthy Bolton</th><th>Achieving Bolton</th><th>Prosperous Bolton</th><th>Safe Bolton</th><th>Cleaner and Greener Bolton</th><th>S&C</th></tr> <tr> <th>Improve the health and well-being of the population?</th><th>To protect and improve the quality of where people live?</th><th>To improve access to educational and learning facilities?</th><th>To improve the prosperity of the borough and the vitality of the town and district centres?</th><th>To ensure new developments are in sustainable locations and reduce the need to travel?</th><th>Reduce waste production and encourage reuse and recycling?</th><th>To safeguard mineral resources?</th><th>To reduce crime and the fear of crime?</th><th>To ensure development is supported by the necessary infrastructure?</th><th>To conserve and enhance the distinctiveness of the historic landscape? (including its archaeological, architectural, and cultural assets)</th><th>To conserve and enhance the natural environment and landscape?</th><th>To create, protect and enhance a network of green spaces? (areas of open space and green infrastructure)?</th><th>To make efficient use of natural resources and reduce pollution?</th><th>Reduce contribution and vulnerability to climate change?</th><th>To create decent, affordable and resource efficient homes that meet the needs of local people?</th></tr> <tr> <th>Score</th><th>Score</th><th>Score</th><th>Score</th><th>Score</th><th>Score</th><th>Score</th><th>Score</th><th>Score</th><th>Score</th><th>Score</th><th>Score</th><th>Score</th><th>Score</th><th>Score</th></tr> </thead> <tbody> <tr> <td>0</td><td>+</td><td>0</td><td>+</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>+</td><td>+</td><td>0</td><td>0</td><td>0</td><td>+</td></tr> </tbody> </table>																																	Healthy Bolton	Achieving Bolton	Prosperous Bolton	Safe Bolton	Cleaner and Greener Bolton	S&C	Improve the health and well-being of the population?	To protect and improve the quality of where people live?	To improve access to educational and learning facilities?	To improve the prosperity of the borough and the vitality of the town and district centres?	To ensure new developments are in sustainable locations and reduce the need to travel?	Reduce waste production and encourage reuse and recycling?	To safeguard mineral resources?	To reduce crime and the fear of crime?	To ensure development is supported by the necessary infrastructure?	To conserve and enhance the distinctiveness of the historic landscape? (including its archaeological, architectural, and cultural assets)	To conserve and enhance the natural environment and landscape?	To create, protect and enhance a network of green spaces? (areas of open space and green infrastructure)?	To make efficient use of natural resources and reduce pollution?	Reduce contribution and vulnerability to climate change?	To create decent, affordable and resource efficient homes that meet the needs of local people?	Score	Score	Score	Score	Score	Score	Score	Score	Score	Score	Score	Score	Score	Score	Score	0	+	0	+	0	0	0	0	0	+	+	0	0	0	+																													
Healthy Bolton	Achieving Bolton	Prosperous Bolton	Safe Bolton	Cleaner and Greener Bolton	S&C																																																																																																											
Improve the health and well-being of the population?	To protect and improve the quality of where people live?	To improve access to educational and learning facilities?	To improve the prosperity of the borough and the vitality of the town and district centres?	To ensure new developments are in sustainable locations and reduce the need to travel?	Reduce waste production and encourage reuse and recycling?	To safeguard mineral resources?	To reduce crime and the fear of crime?	To ensure development is supported by the necessary infrastructure?	To conserve and enhance the distinctiveness of the historic landscape? (including its archaeological, architectural, and cultural assets)	To conserve and enhance the natural environment and landscape?	To create, protect and enhance a network of green spaces? (areas of open space and green infrastructure)?	To make efficient use of natural resources and reduce pollution?	Reduce contribution and vulnerability to climate change?	To create decent, affordable and resource efficient homes that meet the needs of local people?																																																																																																		
Score	Score	Score	Score	Score	Score	Score	Score	Score	Score	Score	Score	Score	Score	Score																																																																																																		
0	+	0	+	0	0	0	0	0	+	+	0	0	0	+																																																																																																		
<table border="1"> <thead> <tr> <th>Allocated sites</th></tr> </thead> <tbody> <tr> <td>113SC Lostock Hall Farm, Disused (Brownfield) Housing Brownfield location in the urban area. + The site currently appears derelict and underused. Development would most likely improve the visual amenity of the area, as long as design is of high quality. 0 No impact This site could accommodate high quality housing to retain/attract investors. + Although close to a good quality cycle network, the site is less well placed for services and public transport. 0 No impact Not in a mineral area of search. 0 The impact on traffic would most likely be minimal. Much of the site is taken up with hardstanding therefore flood risk not affected. + The site would be adjacent to a listed building. Subsequent development should be of high quality and sympathetic in this context. The right development could enhance the site. Some buildings on site may be suitable for conversion. ++ The site is PDL and currently derelict and degraded. Development would improve the outlook of the site and reduce the need for greenfield development. The site lies on the edge of the Green Belt and therefore should be sympathetic to this context. - Although the site is derelict, existing trees and vegetation may support a range of habitats. If these are destroyed it may result in a loss of habitat. This may be avoidable with appropriate design/mitigation measures. 0 No impact Brownfield site. Any development would have to comply with the CG 2. 0 Will contribute more housing, and presents an opportunity for high quality homes.</td></tr> <tr> <td>115SC LAND OFF OX HEY LANE Waterworks (Brownfield) Housing No impact. Space not accessible to public. 0 Development may be considered by immediate neighbours to have a negative impact on amenity value. - No impact No impact Good access to high frequency bus corridor, and reasonable access to Horwich Parkway Station. + No impact Not in a mineral area of search. 0 Would result in the loss of a water works facility / infrastructure. - No impact Previously developed, and would reduce the need for development of greenfield. + No impact Brownfield site. Any development would have to comply with the CG 2. 0 More housing would be provided.</td></tr> <tr> <td>116SC Land at Cedar Avenue Recreational open space (Greenfield) Housing Would result in the loss of recreational open space - Currently a relatively attractive green space, although it is large and possibly under used. - Close to schools No impact Good access to public transport including rail network and in particular the high frequency bus corridor. + No impact Not in a mineral area of search. 0 Would result in the loss of a large area of permeable land, however this could be mitigated. Would add transport to a busy strategic route. - No impact Greenfield site. Potential loss of soils due to development. - Loss of large urban green space. Habitat loss. There are mature trees and hedges around the perimeter of the site, that may provide important habitat 0 No impact Loss of green space loss of adaptive capacity and Co2 sequestration. - More housing would be provided.</td></tr> <tr> <td>118SC Highland Road - H009 Open space (Greenfield) Housing Green space not accessible to the public. Minimal impact. 0 The site is currently inaccessible and obscured. Development may improve its visual amenity. + No impact No impact Reasonable access to Horwich Parkway Station and high frequency bus corridor. + No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development. - Would result in a loss of open space. - No impact No impact but any development would have to comply with the CG 2. 0 More housing would be provided, although the numbers would be small.</td></tr> <tr> <td>119SC Mount Street - H011, Open space (Greenfield) Housing Would result in the loss of an open green space. - The site is currently underused and unattractive. Development may improve its visual amenity. + Close to schools and higher education, although the site could provide for expansion of the adjacent primary school. + No impact No impact Good access to high frequency bus corridor and local services. + No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development. - Would result in a loss of open space, however, as the site is so underused development may be positive. 0 No impact Negligible impact but any development would have to comply with the CG 2. 0 More housing would be provided.</td></tr> <tr> <td>121SC Berne Avenue - H028, Recreational open space (Greenfield) Housing Would result in the loss of a public recreational open space. - The site is currently underused and unattractive. Development may improve its visual amenity. + No impact No impact Good access to high frequency bus corridor and local services. + No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development, however, as the site is so underused development would be positive. + Would result in a loss of open space. - No impact No impact but any development would have to comply with the CG 2. 0 More housing would be provided.</td></tr> <tr> <td>122SC Crown Lane - H029 Recreational open space (Greenfield) Housing Would result in the loss of a well used public recreational open space. - Development would probably be considered detrimental to visual amenity. - No impact No impact Good access to high frequency bus corridor and local services. + No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development. - Would result in a loss of green space and some trees and shrubs currently providing habitat. - No impact Loss of trees which sequester carbon dioxide. - More housing would be provided, although the numbers would be small.</td></tr> <tr> <td>123SC Blackrod Community centre Community centre, car park, and some recreational open space. (Brownfield) Housing Uncertain whether community centre is in use. If it is still open, developing this site will result in loss of a community facility. Some of the site is on recreational open space. Although the allocation only covers a portion of the recreational open space and would not present a loss of all the recreational open space there would be a reduction. - Site is surrounded by houses, development of housing in this location would not be out of context to its surroundings. However there would be some loss of visual amenity and community facility. - Uncertain effects as it depends on whether the centre is still in use and what facilities are offered there (ie training courses, evening classes etc) - Minor impact but potentially loss of a training facility. 0 Good access to high frequency bus corridor. + No impact Not in a mineral area of search. 0 Conversion of open space to hardstanding increasing flood risk. - No impact Some of the site is recreational open space, loss of visual amenity. - Some loss of recreational open space. Small loss of trees. - No impact Loss of trees which sequester carbon dioxide. - More housing would be provided. (Estimated 39 dwellings)</td></tr> <tr> <td>124SC Shawbury Close - B004, Recreational open space (Greenfield) Housing Would result in the loss of a public recreational open space. - Development would probably be considered detrimental to visual amenity especially as the site provide a direct link to the green belt. - No impact No impact Good access to high frequency bus corridor. + No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development. - Would result in a loss of trees, open space and visual link to the green belt. - No impact Loss of trees which sequester carbon dioxide. - More housing would be provided in an area with little opportunity for expansion.</td></tr> <tr> <td>125SC Manchester Road - B003, Recreational open space (Greenfield) Housing Would result in the loss of a public recreational open space. - Development could possibly be considered detrimental to visual amenity. - No impact No impact Good access to high frequency bus corridor and Blackrod Rail station. ++ No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development. - Would result in a loss of open space. - No impact Negligible impact but any development would have to comply with the CG 2. 0 More housing would be provided in an area with little opportunity for expansion.</td></tr> <tr> <td>042P British Aerospace Employment site/playing fields (GB) Employment Green space not accessible to the public. Minimal impact. 0 Minimal impact, site has previously been used for employment uses. 0 No impact ++ Employment use would improve prosperity and the local economy. + Reasonable access to Horwich Parkway Station and high frequency bus corridor. + No impact Not in a mineral area of search. 0 Uncertain impacts may contribute to congestion but it has previously been an employment allocation. 0 PDL. + No impact. 0 No impact, previously an employment allocation. 0 Brownfield site. Any development would have to comply with the CG 2. 0 Employment allocation.</td></tr> <tr> <td colspan="33">Unallocated sites</td> </tr> <tr> <td colspan="33"> <table border="1"> <tbody> <tr> <td>LAND OFF STATION ROAD Disused (Greenfield) Housing Inaccessible scrub land providing little public benefit. + The site is inaccessible to the public, underused and unattractive. Development may improve the visual amenity. + No impact No impact Within immediate access of Blackrod Rail station and high frequency bus corridor. ++ No impact Not in a mineral area of search. 0 Good access to transport infrastructure. 0 No impact The site may have been PDL but turned to greenfield. Development would not damage character and may result in remediation of contaminated land. + Development would result in the loss of some plant and animal species from the area. - No impact Loss of trees which sequester carbon dioxide. Minor impact. (not many trees). - More housing in a highly sustainable location.</td></tr> <tr> <td>LAND OFF STATION ROAD Disused (Greenfield) Housing Brownfield location that was previously a railway line, and is not accessible to the public. + The site is not unattractive but is not public and does not contribute to visual amenity of any residential area. 0 No impact No impact Within immediate access of Blackrod Rail station and high frequency bus corridor. ++ No impact Not in a mineral area of search. 0 Good access to transport infrastructure. 0 No impact Previously developed and underused land. + Dense vegetation of former railway cutting could be lost and currently supports a range of habitats. This should be protected where possible. - No impact Loss of trees which sequester carbon dioxide. - More housing would be provided.</td></tr> </tbody> </table> </td> </tr> </tbody> </table>																																	Allocated sites	113SC Lostock Hall Farm, Disused (Brownfield) Housing Brownfield location in the urban area. + The site currently appears derelict and underused. Development would most likely improve the visual amenity of the area, as long as design is of high quality. 0 No impact This site could accommodate high quality housing to retain/attract investors. + Although close to a good quality cycle network, the site is less well placed for services and public transport. 0 No impact Not in a mineral area of search. 0 The impact on traffic would most likely be minimal. Much of the site is taken up with hardstanding therefore flood risk not affected. + The site would be adjacent to a listed building. Subsequent development should be of high quality and sympathetic in this context. The right development could enhance the site. Some buildings on site may be suitable for conversion. ++ The site is PDL and currently derelict and degraded. Development would improve the outlook of the site and reduce the need for greenfield development. The site lies on the edge of the Green Belt and therefore should be sympathetic to this context. - Although the site is derelict, existing trees and vegetation may support a range of habitats. If these are destroyed it may result in a loss of habitat. This may be avoidable with appropriate design/mitigation measures. 0 No impact Brownfield site. Any development would have to comply with the CG 2. 0 Will contribute more housing, and presents an opportunity for high quality homes.	115SC LAND OFF OX HEY LANE Waterworks (Brownfield) Housing No impact. Space not accessible to public. 0 Development may be considered by immediate neighbours to have a negative impact on amenity value. - No impact No impact Good access to high frequency bus corridor, and reasonable access to Horwich Parkway Station. + No impact Not in a mineral area of search. 0 Would result in the loss of a water works facility / infrastructure. - No impact Previously developed, and would reduce the need for development of greenfield. + No impact Brownfield site. Any development would have to comply with the CG 2. 0 More housing would be provided.	116SC Land at Cedar Avenue Recreational open space (Greenfield) Housing Would result in the loss of recreational open space - Currently a relatively attractive green space, although it is large and possibly under used. - Close to schools No impact Good access to public transport including rail network and in particular the high frequency bus corridor. + No impact Not in a mineral area of search. 0 Would result in the loss of a large area of permeable land, however this could be mitigated. Would add transport to a busy strategic route. - No impact Greenfield site. Potential loss of soils due to development. - Loss of large urban green space. Habitat loss. There are mature trees and hedges around the perimeter of the site, that may provide important habitat 0 No impact Loss of green space loss of adaptive capacity and Co2 sequestration. - More housing would be provided.	118SC Highland Road - H009 Open space (Greenfield) Housing Green space not accessible to the public. Minimal impact. 0 The site is currently inaccessible and obscured. Development may improve its visual amenity. + No impact No impact Reasonable access to Horwich Parkway Station and high frequency bus corridor. + No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development. - Would result in a loss of open space. - No impact No impact but any development would have to comply with the CG 2. 0 More housing would be provided, although the numbers would be small.	119SC Mount Street - H011, Open space (Greenfield) Housing Would result in the loss of an open green space. - The site is currently underused and unattractive. Development may improve its visual amenity. + Close to schools and higher education, although the site could provide for expansion of the adjacent primary school. + No impact No impact Good access to high frequency bus corridor and local services. + No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development. - Would result in a loss of open space, however, as the site is so underused development may be positive. 0 No impact Negligible impact but any development would have to comply with the CG 2. 0 More housing would be provided.	121SC Berne Avenue - H028, Recreational open space (Greenfield) Housing Would result in the loss of a public recreational open space. - The site is currently underused and unattractive. Development may improve its visual amenity. + No impact No impact Good access to high frequency bus corridor and local services. + No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development, however, as the site is so underused development would be positive. + Would result in a loss of open space. - No impact No impact but any development would have to comply with the CG 2. 0 More housing would be provided.	122SC Crown Lane - H029 Recreational open space (Greenfield) Housing Would result in the loss of a well used public recreational open space. - Development would probably be considered detrimental to visual amenity. - No impact No impact Good access to high frequency bus corridor and local services. + No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development. - Would result in a loss of green space and some trees and shrubs currently providing habitat. - No impact Loss of trees which sequester carbon dioxide. - More housing would be provided, although the numbers would be small.	123SC Blackrod Community centre Community centre, car park, and some recreational open space. (Brownfield) Housing Uncertain whether community centre is in use. If it is still open, developing this site will result in loss of a community facility. Some of the site is on recreational open space. Although the allocation only covers a portion of the recreational open space and would not present a loss of all the recreational open space there would be a reduction. - Site is surrounded by houses, development of housing in this location would not be out of context to its surroundings. However there would be some loss of visual amenity and community facility. - Uncertain effects as it depends on whether the centre is still in use and what facilities are offered there (ie training courses, evening classes etc) - Minor impact but potentially loss of a training facility. 0 Good access to high frequency bus corridor. + No impact Not in a mineral area of search. 0 Conversion of open space to hardstanding increasing flood risk. - No impact Some of the site is recreational open space, loss of visual amenity. - Some loss of recreational open space. Small loss of trees. - No impact Loss of trees which sequester carbon dioxide. - More housing would be provided. (Estimated 39 dwellings)	124SC Shawbury Close - B004, Recreational open space (Greenfield) Housing Would result in the loss of a public recreational open space. - Development would probably be considered detrimental to visual amenity especially as the site provide a direct link to the green belt. - No impact No impact Good access to high frequency bus corridor. + No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development. - Would result in a loss of trees, open space and visual link to the green belt. - No impact Loss of trees which sequester carbon dioxide. - More housing would be provided in an area with little opportunity for expansion.	125SC Manchester Road - B003, Recreational open space (Greenfield) Housing Would result in the loss of a public recreational open space. - Development could possibly be considered detrimental to visual amenity. - No impact No impact Good access to high frequency bus corridor and Blackrod Rail station. ++ No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development. - Would result in a loss of open space. - No impact Negligible impact but any development would have to comply with the CG 2. 0 More housing would be provided in an area with little opportunity for expansion.	042P British Aerospace Employment site/playing fields (GB) Employment Green space not accessible to the public. Minimal impact. 0 Minimal impact, site has previously been used for employment uses. 0 No impact ++ Employment use would improve prosperity and the local economy. + Reasonable access to Horwich Parkway Station and high frequency bus corridor. + No impact Not in a mineral area of search. 0 Uncertain impacts may contribute to congestion but it has previously been an employment allocation. 0 PDL. + No impact. 0 No impact, previously an employment allocation. 0 Brownfield site. Any development would have to comply with the CG 2. 0 Employment allocation.	Unallocated sites																																	<table border="1"> <tbody> <tr> <td>LAND OFF STATION ROAD Disused (Greenfield) Housing Inaccessible scrub land providing little public benefit. + The site is inaccessible to the public, underused and unattractive. Development may improve the visual amenity. + No impact No impact Within immediate access of Blackrod Rail station and high frequency bus corridor. ++ No impact Not in a mineral area of search. 0 Good access to transport infrastructure. 0 No impact The site may have been PDL but turned to greenfield. Development would not damage character and may result in remediation of contaminated land. + Development would result in the loss of some plant and animal species from the area. - No impact Loss of trees which sequester carbon dioxide. Minor impact. (not many trees). - More housing in a highly sustainable location.</td></tr> <tr> <td>LAND OFF STATION ROAD Disused (Greenfield) Housing Brownfield location that was previously a railway line, and is not accessible to the public. + The site is not unattractive but is not public and does not contribute to visual amenity of any residential area. 0 No impact No impact Within immediate access of Blackrod Rail station and high frequency bus corridor. ++ No impact Not in a mineral area of search. 0 Good access to transport infrastructure. 0 No impact Previously developed and underused land. + Dense vegetation of former railway cutting could be lost and currently supports a range of habitats. This should be protected where possible. - No impact Loss of trees which sequester carbon dioxide. - More housing would be provided.</td></tr> </tbody> </table>																																	LAND OFF STATION ROAD Disused (Greenfield) Housing Inaccessible scrub land providing little public benefit. + The site is inaccessible to the public, underused and unattractive. Development may improve the visual amenity. + No impact No impact Within immediate access of Blackrod Rail station and high frequency bus corridor. ++ No impact Not in a mineral area of search. 0 Good access to transport infrastructure. 0 No impact The site may have been PDL but turned to greenfield. Development would not damage character and may result in remediation of contaminated land. + Development would result in the loss of some plant and animal species from the area. - No impact Loss of trees which sequester carbon dioxide. Minor impact. (not many trees). - More housing in a highly sustainable location.	LAND OFF STATION ROAD Disused (Greenfield) Housing Brownfield location that was previously a railway line, and is not accessible to the public. + The site is not unattractive but is not public and does not contribute to visual amenity of any residential area. 0 No impact No impact Within immediate access of Blackrod Rail station and high frequency bus corridor. ++ No impact Not in a mineral area of search. 0 Good access to transport infrastructure. 0 No impact Previously developed and underused land. + Dense vegetation of former railway cutting could be lost and currently supports a range of habitats. This should be protected where possible. - No impact Loss of trees which sequester carbon dioxide. - More housing would be provided.
Allocated sites																																																																																																																
113SC Lostock Hall Farm, Disused (Brownfield) Housing Brownfield location in the urban area. + The site currently appears derelict and underused. Development would most likely improve the visual amenity of the area, as long as design is of high quality. 0 No impact This site could accommodate high quality housing to retain/attract investors. + Although close to a good quality cycle network, the site is less well placed for services and public transport. 0 No impact Not in a mineral area of search. 0 The impact on traffic would most likely be minimal. Much of the site is taken up with hardstanding therefore flood risk not affected. + The site would be adjacent to a listed building. Subsequent development should be of high quality and sympathetic in this context. The right development could enhance the site. Some buildings on site may be suitable for conversion. ++ The site is PDL and currently derelict and degraded. Development would improve the outlook of the site and reduce the need for greenfield development. The site lies on the edge of the Green Belt and therefore should be sympathetic to this context. - Although the site is derelict, existing trees and vegetation may support a range of habitats. If these are destroyed it may result in a loss of habitat. This may be avoidable with appropriate design/mitigation measures. 0 No impact Brownfield site. Any development would have to comply with the CG 2. 0 Will contribute more housing, and presents an opportunity for high quality homes.																																																																																																																
115SC LAND OFF OX HEY LANE Waterworks (Brownfield) Housing No impact. Space not accessible to public. 0 Development may be considered by immediate neighbours to have a negative impact on amenity value. - No impact No impact Good access to high frequency bus corridor, and reasonable access to Horwich Parkway Station. + No impact Not in a mineral area of search. 0 Would result in the loss of a water works facility / infrastructure. - No impact Previously developed, and would reduce the need for development of greenfield. + No impact Brownfield site. Any development would have to comply with the CG 2. 0 More housing would be provided.																																																																																																																
116SC Land at Cedar Avenue Recreational open space (Greenfield) Housing Would result in the loss of recreational open space - Currently a relatively attractive green space, although it is large and possibly under used. - Close to schools No impact Good access to public transport including rail network and in particular the high frequency bus corridor. + No impact Not in a mineral area of search. 0 Would result in the loss of a large area of permeable land, however this could be mitigated. Would add transport to a busy strategic route. - No impact Greenfield site. Potential loss of soils due to development. - Loss of large urban green space. Habitat loss. There are mature trees and hedges around the perimeter of the site, that may provide important habitat 0 No impact Loss of green space loss of adaptive capacity and Co2 sequestration. - More housing would be provided.																																																																																																																
118SC Highland Road - H009 Open space (Greenfield) Housing Green space not accessible to the public. Minimal impact. 0 The site is currently inaccessible and obscured. Development may improve its visual amenity. + No impact No impact Reasonable access to Horwich Parkway Station and high frequency bus corridor. + No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development. - Would result in a loss of open space. - No impact No impact but any development would have to comply with the CG 2. 0 More housing would be provided, although the numbers would be small.																																																																																																																
119SC Mount Street - H011, Open space (Greenfield) Housing Would result in the loss of an open green space. - The site is currently underused and unattractive. Development may improve its visual amenity. + Close to schools and higher education, although the site could provide for expansion of the adjacent primary school. + No impact No impact Good access to high frequency bus corridor and local services. + No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development. - Would result in a loss of open space, however, as the site is so underused development may be positive. 0 No impact Negligible impact but any development would have to comply with the CG 2. 0 More housing would be provided.																																																																																																																
121SC Berne Avenue - H028, Recreational open space (Greenfield) Housing Would result in the loss of a public recreational open space. - The site is currently underused and unattractive. Development may improve its visual amenity. + No impact No impact Good access to high frequency bus corridor and local services. + No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development, however, as the site is so underused development would be positive. + Would result in a loss of open space. - No impact No impact but any development would have to comply with the CG 2. 0 More housing would be provided.																																																																																																																
122SC Crown Lane - H029 Recreational open space (Greenfield) Housing Would result in the loss of a well used public recreational open space. - Development would probably be considered detrimental to visual amenity. - No impact No impact Good access to high frequency bus corridor and local services. + No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development. - Would result in a loss of green space and some trees and shrubs currently providing habitat. - No impact Loss of trees which sequester carbon dioxide. - More housing would be provided, although the numbers would be small.																																																																																																																
123SC Blackrod Community centre Community centre, car park, and some recreational open space. (Brownfield) Housing Uncertain whether community centre is in use. If it is still open, developing this site will result in loss of a community facility. Some of the site is on recreational open space. Although the allocation only covers a portion of the recreational open space and would not present a loss of all the recreational open space there would be a reduction. - Site is surrounded by houses, development of housing in this location would not be out of context to its surroundings. However there would be some loss of visual amenity and community facility. - Uncertain effects as it depends on whether the centre is still in use and what facilities are offered there (ie training courses, evening classes etc) - Minor impact but potentially loss of a training facility. 0 Good access to high frequency bus corridor. + No impact Not in a mineral area of search. 0 Conversion of open space to hardstanding increasing flood risk. - No impact Some of the site is recreational open space, loss of visual amenity. - Some loss of recreational open space. Small loss of trees. - No impact Loss of trees which sequester carbon dioxide. - More housing would be provided. (Estimated 39 dwellings)																																																																																																																
124SC Shawbury Close - B004, Recreational open space (Greenfield) Housing Would result in the loss of a public recreational open space. - Development would probably be considered detrimental to visual amenity especially as the site provide a direct link to the green belt. - No impact No impact Good access to high frequency bus corridor. + No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development. - Would result in a loss of trees, open space and visual link to the green belt. - No impact Loss of trees which sequester carbon dioxide. - More housing would be provided in an area with little opportunity for expansion.																																																																																																																
125SC Manchester Road - B003, Recreational open space (Greenfield) Housing Would result in the loss of a public recreational open space. - Development could possibly be considered detrimental to visual amenity. - No impact No impact Good access to high frequency bus corridor and Blackrod Rail station. ++ No impact Not in a mineral area of search. 0 Development would result in the loss of permeable surfacing. This could be mitigated within the design. - No impact Greenfield site. Potential loss of soils due to development. - Would result in a loss of open space. - No impact Negligible impact but any development would have to comply with the CG 2. 0 More housing would be provided in an area with little opportunity for expansion.																																																																																																																
042P British Aerospace Employment site/playing fields (GB) Employment Green space not accessible to the public. Minimal impact. 0 Minimal impact, site has previously been used for employment uses. 0 No impact ++ Employment use would improve prosperity and the local economy. + Reasonable access to Horwich Parkway Station and high frequency bus corridor. + No impact Not in a mineral area of search. 0 Uncertain impacts may contribute to congestion but it has previously been an employment allocation. 0 PDL. + No impact. 0 No impact, previously an employment allocation. 0 Brownfield site. Any development would have to comply with the CG 2. 0 Employment allocation.																																																																																																																
Unallocated sites																																																																																																																
<table border="1"> <tbody> <tr> <td>LAND OFF STATION ROAD Disused (Greenfield) Housing Inaccessible scrub land providing little public benefit. + The site is inaccessible to the public, underused and unattractive. Development may improve the visual amenity. + No impact No impact Within immediate access of Blackrod Rail station and high frequency bus corridor. ++ No impact Not in a mineral area of search. 0 Good access to transport infrastructure. 0 No impact The site may have been PDL but turned to greenfield. Development would not damage character and may result in remediation of contaminated land. + Development would result in the loss of some plant and animal species from the area. - No impact Loss of trees which sequester carbon dioxide. Minor impact. (not many trees). - More housing in a highly sustainable location.</td></tr> <tr> <td>LAND OFF STATION ROAD Disused (Greenfield) Housing Brownfield location that was previously a railway line, and is not accessible to the public. + The site is not unattractive but is not public and does not contribute to visual amenity of any residential area. 0 No impact No impact Within immediate access of Blackrod Rail station and high frequency bus corridor. ++ No impact Not in a mineral area of search. 0 Good access to transport infrastructure. 0 No impact Previously developed and underused land. + Dense vegetation of former railway cutting could be lost and currently supports a range of habitats. This should be protected where possible. - No impact Loss of trees which sequester carbon dioxide. - More housing would be provided.</td></tr> </tbody> </table>																																	LAND OFF STATION ROAD Disused (Greenfield) Housing Inaccessible scrub land providing little public benefit. + The site is inaccessible to the public, underused and unattractive. Development may improve the visual amenity. + No impact No impact Within immediate access of Blackrod Rail station and high frequency bus corridor. ++ No impact Not in a mineral area of search. 0 Good access to transport infrastructure. 0 No impact The site may have been PDL but turned to greenfield. Development would not damage character and may result in remediation of contaminated land. + Development would result in the loss of some plant and animal species from the area. - No impact Loss of trees which sequester carbon dioxide. Minor impact. (not many trees). - More housing in a highly sustainable location.	LAND OFF STATION ROAD Disused (Greenfield) Housing Brownfield location that was previously a railway line, and is not accessible to the public. + The site is not unattractive but is not public and does not contribute to visual amenity of any residential area. 0 No impact No impact Within immediate access of Blackrod Rail station and high frequency bus corridor. ++ No impact Not in a mineral area of search. 0 Good access to transport infrastructure. 0 No impact Previously developed and underused land. + Dense vegetation of former railway cutting could be lost and currently supports a range of habitats. This should be protected where possible. - No impact Loss of trees which sequester carbon dioxide. - More housing would be provided.																																																																														
LAND OFF STATION ROAD Disused (Greenfield) Housing Inaccessible scrub land providing little public benefit. + The site is inaccessible to the public, underused and unattractive. Development may improve the visual amenity. + No impact No impact Within immediate access of Blackrod Rail station and high frequency bus corridor. ++ No impact Not in a mineral area of search. 0 Good access to transport infrastructure. 0 No impact The site may have been PDL but turned to greenfield. Development would not damage character and may result in remediation of contaminated land. + Development would result in the loss of some plant and animal species from the area. - No impact Loss of trees which sequester carbon dioxide. Minor impact. (not many trees). - More housing in a highly sustainable location.																																																																																																																
LAND OFF STATION ROAD Disused (Greenfield) Housing Brownfield location that was previously a railway line, and is not accessible to the public. + The site is not unattractive but is not public and does not contribute to visual amenity of any residential area. 0 No impact No impact Within immediate access of Blackrod Rail station and high frequency bus corridor. ++ No impact Not in a mineral area of search. 0 Good access to transport infrastructure. 0 No impact Previously developed and underused land. + Dense vegetation of former railway cutting could be lost and currently supports a range of habitats. This should be protected where possible. - No impact Loss of trees which sequester carbon dioxide. - More housing would be provided.																																																																																																																

	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB	AC	AD	AE	AF	AG	AH	AI	AJ	AK																			
1	Draft Allocations Plan Sustainability Appraisal																																																				
2	Appendix 9: Horwich and Blackrod																																																				
3	Bolton Sustainability Appraisal Toolkit (SAT)																																																				
4	Priority Theme																																																				
5	Sustainability Objective																																																				
6	<table border="1"> <thead> <tr> <th>Healthy Bolton</th> <th>Achieving Bolton</th> <th>Prosperous Bolton</th> <th>Safe Bolton</th> <th>Cleaner and Greener Bolton</th> <th>S&C</th> </tr> </thead> <tbody> <tr> <td>Improve the health and well-being of the population?</td> <td>To protect and improve the quality of where people live?</td> <td>To improve access to educational and learning facilities?</td> <td>To improve the prosperity of the borough and the vitality of the town and district centres?</td> <td>To ensure new developments are in sustainable locations and reduce the need to travel?</td> <td>Reduce waste production and encourage reuse and recycling?</td> <td>To safeguard mineral resources?</td> <td>To reduce crime and the fear of crime?</td> <td>To ensure development is supported by the necessary infrastructure?</td> <td>To conserve and enhance the distinctiveness of the historic landscape? (including its archaeological, architectural, and cultural assets)</td> <td>To conserve and enhance the natural environment and landscape?</td> <td>To create, protect and enhance a network of green spaces? (areas of open space and green infrastructure)?</td> <td>To make efficient use of natural resources and reduce pollution?</td> <td>Reduce contribution and vulnerability to climate change?</td> <td>To create decent, affordable and resource efficient homes that meet the needs of local people?</td> </tr> </tbody> </table>																																Healthy Bolton	Achieving Bolton	Prosperous Bolton	Safe Bolton	Cleaner and Greener Bolton	S&C	Improve the health and well-being of the population?	To protect and improve the quality of where people live?	To improve access to educational and learning facilities?	To improve the prosperity of the borough and the vitality of the town and district centres?	To ensure new developments are in sustainable locations and reduce the need to travel?	Reduce waste production and encourage reuse and recycling?	To safeguard mineral resources?	To reduce crime and the fear of crime?	To ensure development is supported by the necessary infrastructure?	To conserve and enhance the distinctiveness of the historic landscape? (including its archaeological, architectural, and cultural assets)	To conserve and enhance the natural environment and landscape?	To create, protect and enhance a network of green spaces? (areas of open space and green infrastructure)?	To make efficient use of natural resources and reduce pollution?	Reduce contribution and vulnerability to climate change?	To create decent, affordable and resource efficient homes that meet the needs of local people?
Healthy Bolton	Achieving Bolton	Prosperous Bolton	Safe Bolton	Cleaner and Greener Bolton	S&C																																																
Improve the health and well-being of the population?	To protect and improve the quality of where people live?	To improve access to educational and learning facilities?	To improve the prosperity of the borough and the vitality of the town and district centres?	To ensure new developments are in sustainable locations and reduce the need to travel?	Reduce waste production and encourage reuse and recycling?	To safeguard mineral resources?	To reduce crime and the fear of crime?	To ensure development is supported by the necessary infrastructure?	To conserve and enhance the distinctiveness of the historic landscape? (including its archaeological, architectural, and cultural assets)	To conserve and enhance the natural environment and landscape?	To create, protect and enhance a network of green spaces? (areas of open space and green infrastructure)?	To make efficient use of natural resources and reduce pollution?	Reduce contribution and vulnerability to climate change?	To create decent, affordable and resource efficient homes that meet the needs of local people?																																							
7	Site no	Site description	Current use	Potential use	Score	Evidence	Score	Evidence	Score	Evidence	Score	Evidence	Score	Evidence	Score	Evidence	Score	Evidence	Score	Evidence	Score	Evidence	Score	Evidence	Score	Evidence	Score	Evidence	Score	Evidence	Score	Evidence	Score	Evidence																			
23		Brunel Street - H016	Recreational open space (Greenfield)	Housing	-	Would result in the loss of public recreational open space and well used parking area.	+	Depends on what come forward. The green space appears underused. Development could improve the visual amenity of the area.	0	No impact	0	No impact	+	Good access to high frequency bus corridor and local services.	0	No impact	0	Not in a mineral area of search.	+	Possible issues of antisocial behaviour or perceptions of antisocial behaviour that would be addressed through development.	-	Development would result in the loss of permeable surfacing. This could be mitigated within the design.	0	Adjacent to Horwich Loco Works conservation area, therefore any development would need to account for this.	-	Greenfield site that provides a pocket of green in a built up area.	-	There are some trees and TPOs on the site. There will be habitat loss and may be some loss of biodiversity. It is possible that this could be mitigated through the retention of trees within any development.	0	No impact	-	Loss of trees which sequester carbon dioxide.	+	More housing would be provided.																			
24		Rockhaven Avenue - H023,	Open space (Greenfield)	Housing	0	Green space not accessible to the public. Minimal impact.	-	Development could possibly be considered detrimental to visual amenity.	0	No impact	0	No impact	+	Reasonable access to high frequency buss corridor and Horwich Town Centre	0	No impact	0	Not in a mineral area of search.	0	Would slightly increase vehicular use on small residential highways.	-	Development would result in the loss of permeable surfacing. This could be mitigated within the design.	0	No impact	-	Greenfield site. Potential loss of soils due to development.	-	Would result in a loss of open space.	0	No impact	0	No impact but any development would have to comply with the CG 2.	+	More housing would be provided.																			
25		St Leonard's Avenue 1 - H002,	Recreational open space (Greenfield)	Housing	-	Would result in the loss of a public recreational open space.	-	Development would adversely affect an attractive visual amenity.	0	No impact	0	No impact	+	Reasonable access to Horwich Parkway Station and high frequency bus corridor.	0	No impact	0	Not in a mineral area of search.	0	No impact	-	Development would result in the loss of permeable surfacing. This could be mitigated within the design.	0	No impact	-	Development would damage the character of the landscape with a potential loss of soils due to development.	-	Would result in a loss of open space, trees and shrubs that support a range of habitats. There are a substantial number of TPOs across the site.	0	No impact	-	Loss of trees which sequester carbon dioxide.	+	More housing would be provided, although the numbers would be small.																			
26		Gibb Farm north of M61	Farmland (Greenfield)	Mixed	0	Agricultural land not accessible to the public therefore minimal impact.	-	Development would negatively impact on the open character of the area and visual amenity.	0	No impact	0	No impact	0	Moderate access to public transport	0	No impact	-	Area of search for coal measures.	0	No impact	-	Development would result in the loss of permeable surfacing. This could be mitigated within the design. Development would also impact directly on the floodplain creating drainage issues	0	No impact	-	The site is classified as protected open land, and development would result in the loss of agricultural land and soils. There would also be damage to the open character of the landscape	-	Would result in the loss of open space, wildlife habitats and a green corridor.	0	May increase congestion. Air quality issues. Large site.	0	Any development would have to comply with the CG 2.	+	More housing would be provided.																			
27		Scot Lane,	Employment site- several small industrial units.	Housing	-	Site currently in employment uses. Would result in a loss of jobs	+	The site is not attractive and residential development would probably improve the visual amenity.	0	No impact	-	Would result in a loss of employment facilities and jobs.	0	Moderate access to public transport	0	No impact	0	Not in a mineral area of search.	0	No impact	0	The impact on traffic would most likely be minimal. Much of the site is taken up with hardstanding therefore flood risk not affected.	0	No impact	+	Previously developed, and would reduce the need for development of greenfield.	0	No impact although domestic gardens would create habitats.	0	No impact	0	Any development would have to comply with the CG 2.	++	More housing would be provided in an area with little opportunity for expansion.																			
28		Green Lane	Recreational open space (Greenfield)	Housing	-	Would result in the loss of a public recreational open space.	-	Development would be detrimental to the visual amenity.	0	No impact	0	No impact	+	Good access to high frequency bus corridor.	0	No impact	0	Not in a mineral area of search.	0	No impact	-	Development would result in the loss of permeable surfacing. This could be mitigated within the design.	0	No impact	-	Greenfield site. Potential loss of soils due to development.	-	Would result in a loss of open space, trees that support a range of habitats. There are a substantial number of TPOs across the site.	0	No impact	-	Loss of trees which sequester carbon dioxide.	+	More housing would be provided.																			